

REAR AXLE

TIGHTENING

The torque setting for the rear axle half shaft nuts are as follows:

SWING AXLE

(conversions rounded up)

S100, S110, S110, S110R	17kpm	170Nm (125 lbs ft)
105, 120L, 120LS		220Nm (165 lbs ft)

HAVING TIGHTENED THE NUT TO THE ABOVE TORQUE CONTINUE TIGHTENING THE NUT UNTIL THE SPLIT PIN CAN BE FITTED. FIT THE PIN TO RETAIN THE NUT.

*ON ALL PDI'S and first service check the tightness of the rear hub nut. Torque**220.Nm**.... If this is not correct on PDI and First Service check the hub and half shaft for damage. Die nut - Snap On - D1815M.*

SEMI-TRAILING AXLE

120G, 130G and 130L	300Nm (220 lbs ft)
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LOCK THE NUT BY STRIKING THE NUT EXTENSION INTO THE GROOVE IN THE SHAFT.

REAR TRACK

Estelle / Rapid ...**0⁺2**.mm....

The wheel base must be the same on each side of the car. Tool MP8-158 (extension for 'S' and 'R' MP8-158A).

SEMI TRAILING AXLE

Camber max 2° 15' at kerb weight.