

### PRESSURE PAD (DAMPER) ADJUSTMENT

DO NOT use the stop bolt to adjust the pressure pad.

Rack shaft axial pull off 100 to 120 N      22 - 26 lbs.

1. Unscrew stop bolt.
2. Fit Five shims with a gasket.
3. Fit stop bolt until it bottoms, then back off one flat and lock.
4. Test axial pull off.

If above required pull off ADD shims.

If below required pull off REMOVE shims.

One shim is equal to approximately 20N or 4lbs .

Between each adjustment unscrew stop bolt.

